

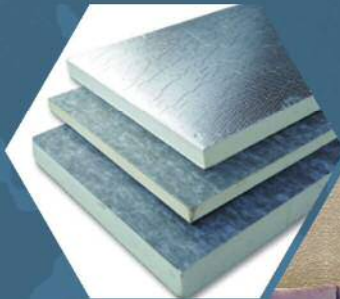
SDK-4
Since 1990

Top Quality, Top Price, Top Trust

With 3-Top spirits we will come true to the target and do our best to open
The Novel Land Mark in the chemical world.

PU FOAM

Special Additives & Chemicals



SD KOREA
www.sd-korea.com


Top Quality Top Price Top Trust

More than your Imagination

SD KOREA was established in 1990.

We are continuing to develop new products and
support our customers with 3-Top spirits.



- 
- 2017 Extension of silicone Factory
 - 2016 Silicone Additives
Visco-Elastic Foam Additives
 - 2015 Semi Rigid System House
Flame Lamination Polyol
 - 2014 Foam Backing Olefin Film
 - 2012 Catalyst & Processing Additive
 - 2011 Promising company in Gyeonggi State
PU Bonding Agent
 - 2010 Flame Lamination Additives
 - 2009 Technical Patent for SUSC Additives
 - 2007 Technical Patent for LDPE foam FR Compound
 - 2006 PVC Flame Retardant Plasticizer & Viscosity Depressant
 - 2005 Technical Innovation Business Company
 - 2003 Flame Retardant
 - 2000 PU Additives & Plastic Compound
Technology Patent for PU colorant
 - 1999 PU Colorant
 - 1990 SD KOREA establishment



PU

Colors & additives
System house



TPU

Master batch / TPU Film



PVC

FR liquid plasticizer
Viscosity depressant



Plastic

Master batch
LDPE breathable film compound
Thermal shrinkable tube compound



WPC

Coupling agent
Color & functional additives



R&D Center

All members of R&D center are majored in chemical science.
Top advanced and high qualified people are working to improve
the existing product quality and to develop the new
performance products.



Team. 1 PU, PVC
Adhesives, Additives

Team. 2 Plastic Compound & M/B

Team. 3 Flame Retardant
Catalyst, Silicone

Team. 4 Quality Control



Introduction

PU FOAM

Special Additives & Chemicals

Flexible PU Foam

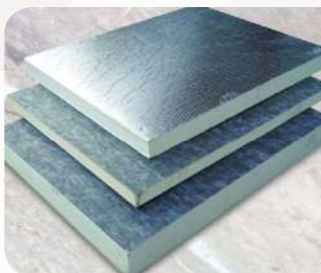
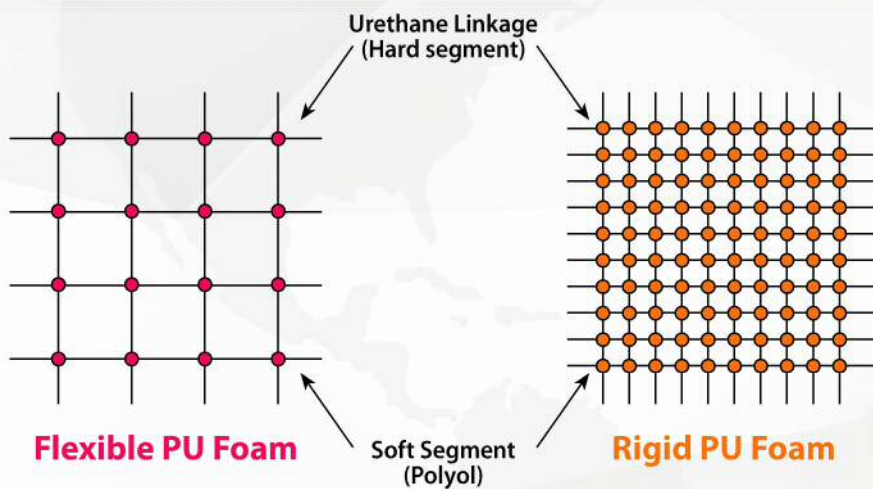
Polyether Foam

Polyester Foam

Rigid PU Foam

Polyether Foam

Polyester Foam



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Flexible PU Foam

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Rigid PU Foam

1. Polyether Foam

2. Polyester Foam

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Standard Packing Unit

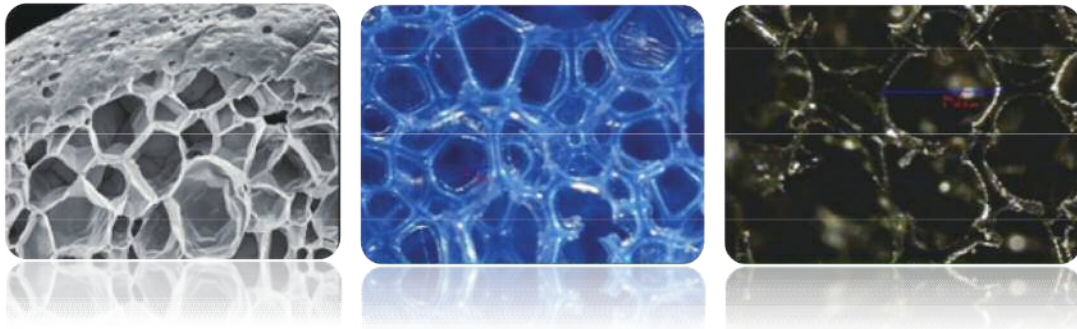


Flexible Polyether Foam

Part.1 Silicone Surfactant

01. Silicone Surfactant

- Control Fine Cell Formation
- Excellent Foam Stabilization
- Broad Processing Latitude
- Avoid Shrinkage / Split



	SUSI-1580	SUSI-1626	SUSI-1650
Density	All Density	Memory Foam	FR Foam
Viscosity(cps)	1,000↓	15,000↓	1,000↓
Water Solubility	Soluble	Soluble	Soluble
Appearance	Clear Liquid	Slightly Milky Liquid	Clear Liquid
Smell	NO	NO	NO

1. 0.5~2.0php

2. SUSI-1580 has broad processing latitude property for all density

Part.2 Catalyst

02. Tin / Amine Catalyst

- Blowing (gas generation) reaction : CO₂ gas generation for open cell
- Gelling (polymerization) reaction : urethane reaction for close cell

Tin

Tin shortage	Tin excess
Foam split, collapse	More close cell, shrinkage
Recommend Dosage : 0.1 ~ 0.5 php	

Amine

Amine shortage	Amine excess
Slow CT/RT, less open cell, less air flow	Quick CT/RT, more open cell, foam split
Recommend Dosage : 0.01 ~ 0.5 php	

Use	Type	Grade	Viscosity, cps	Remarks
Flexible Foam	Tin	SUT-9	2,000↓	28 %
		SUT-12	100↓	18 %
	Amine	SUA-33LV	200↓	33 %
		SUA-1	20↓	70 %
		SUA-B75	50↓	Mixture
		SUA-210R	50↓	Reactive



Part.3 Bonding Glue

03. Foam Bonding Glue

	Solvent Type		Water Type
	SBA-523	SBA-530	SBA-500W
Viscosity	100↓	5,000↓	100↓
Solid Contents (%)	24 ± 2	60 ± 2	50.5 ± 0.5
Solvent	EA	EA	Water
Coating Method	Spray	Roll Coating	Spray, Roll

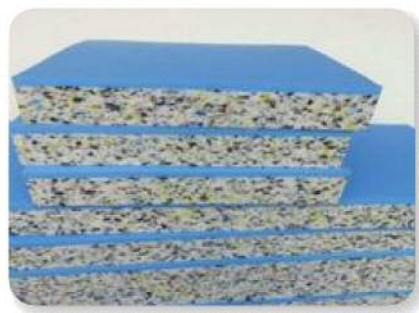
	Products	Main Applications	
1	SBA-523		
2	SBA-530		
3	SBA-500W		

04. Re-Bonding Agent

- Steam type : Injection steam 80~100°C / 1 block production time 15~20mins
- Non-steam type : Water, SUT-9, M.C / 1 block production time 60~70mins

Advantages

- Provides excellent adhesion property with low dosage
- Saves the total production cost by lower dosage, and shorter steaming time and working time
- No bonding lump inside of re-bonding block



	Product	Physical property	
		Viscosity	Smell
1	SMA-630	280↓	Odorless
2	SMA-635	400↓	
3	SMA-637	575↓	
4	SMA-639	1,500↓	
5	SMA-640N	120↓	

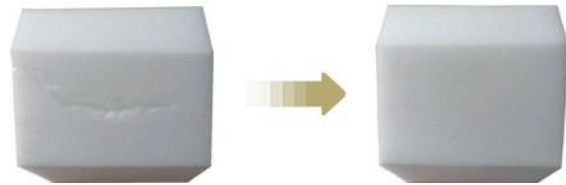
- Dosage : 8~15Kg per 100Kg Foam Scrap

Part.4 Processing Additive

05. Anti-Splitting Agent

Product Name : SASP-2012

- Effective on 5~20% CaCO₃ contained PU Foam
- Tin catalyst's dosage needs to be decreased by 5~20%
- Total production cost can be reduced



Physical Property	Spec.
Appearance	Clear Liquid
Viscosity(25°C, cps)	5,500↓
OH value, mgKOH/g	1,000 ± 20

■ Dosage : 0.5 to 2.0 php

06. Foam Elongator

Product Name : SPOL-310

- Increase foam tear strength with elongation and tensile strength
- Effective in the parts of edge and round in mattress and sofa
- Good property against rubbing stress and excellent durability
- Effective in the parts of using together with elastic and rubber band

Application

- Band of bra string and tape, mattress and sofa, kitchen cleaning foam

Physical Property	SPOL-310
Appearance	Clear Liquid
Viscosity(25°C, cps)	530 ± 50
OH value, mgKOH/g	240 ± 10

■ Dosage : 10.0 to 15.0 php

07. Foam Hardner

Product Name : SHD-640, SHD-650

- Foam Hardener can be used to partially replace POP
- In case of using with CaCO₃ as mineral filler it is more effective

Application

- Mattress, sofa, topper, cushion

Physical Property	SHD-640	SHD-650
Appearance	Yellowish liquid	Milky liquid
Viscosity(25°C, cps)	4,000↓	600↓
OH value	300 ± 15	150 ± 10
Applied density	Low density	All density
Dosage (php)	2.0 ~ 4.0	10.0

- Dosage : 2.0 to 10.0 php

08. Foam Softener

Product Name : SSF-982

- Reduces the hardness of the foam.
- Gives comfortable feeling and rubber-like soft texture.
- SSF 5.0 php dosage : Softness 30% ↑
- SSF 7.0 php dosage : Softness 50% ↑



Application

- Mattress, sofa, topper, cushion

Physical Property	Spec.
Appearance	Clear Liquid
Viscosity(25°C, cps)	10↓
OH value, mgKOH/g	355± 10

- Dosage : 5.0 to 10.0 php

Part.5 Flame Retardant & Additive

09. Flame Retardant

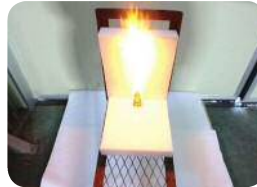
Application

- SFR-32N : Mattress and furniture foam
- SFR-S125 : Automobile and industrial foam
- SFR-NH515 : Non-halogen application foam

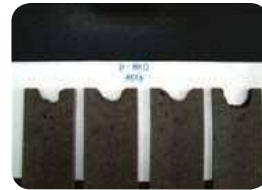
Product	Application	Related regulation & Remarks	P(%)	Cl(%)
SFR-32N	Furniture	BS-5852, CAL-117	12	27
SFR-S125	Automobile	Low fog, FMVSS-302	11	29
SFR-NH515	Electric & Electronic	Non-Halogen & TCEP Free	10	-

■ Dosage : 10.0 to 15.0 php

BS5852 crib5
(Mattress in UK)



FMVSS302
(Automotive)



CAL-117
(Mattress in US)





10. Ultra FR-Agent

- Premium FR agent by spray and dipping system for PU foam.
- Unique and excellent fire-proof property
- keep an initial PU foam property : softness, sound-absorption property

Application

- Air-conditioner, refrigerator and electric generator
- Airplane, cruise & merchant ship, automotives & heavy equipment
- Construction industry where the sound absorption required

Product	Type	Appearance	Viscosity (cps, 25°C)	Sp. Gr. (25°C)	Directions
SUFR-500W	Water Type	Liquid	100↓	1.05~1.10	Spray, Dipping

- 2 Component System, Mixing ratio = SUFR-500W(A) 70% : SUFR-500W(B) 30%

Advantage

- No ignition
- No changes from initial appearance after fire
- Maintain PU foam physical property
- Possible to have 5 different color choices



11. Flame Lamination Promotor

- Adhesive promoters of flame-lamination between PU foam and fabric.
- Designed to improve excellent bonding properties.
- FR synergist to be able to improve FR property.
- FR dosage can be decreased to 20~30%
- Consist of polyether polyol, modified polyester polyol and FR product.

	Property	SLF-506	SLF-507	SLF-522
1	Appearance	Yellowish Liquid	Yellowish Liquid	Yellowish Liquid
2	Viscosity (cps, 25°C)	850↓	2,800↓	400↓
3	OH value, mgKOH/g	187 ± 10	187 ± 10	395 ± 10
4	Bonding	Good	Good	Excellent
5	FR	Good	Good	Good
6	Fog Value	Low	Low	Very Low

- Dosage : 1.0 to 8.0 php



12. Flame Lamination Polyol

Special Polyol to improve FR bonding property

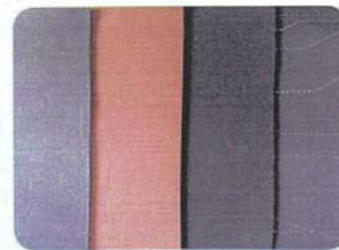
- No trouble in foaming process
- Promotes Excellent property with SLF additives

Application

- Flame lamination, Sofa, Car Sheet, Head liner

	Property	SPOL-245	SPOL-247
1	Appearance	Yellowish Liquid	Yellowish Liquid
2	OH value	215 ± 15	165 ± 10
3	Viscosity (cps, 25°C)	1,500 ~ 2,500	1,500 ~ 2,500
4	Secific gravity (25°C)	1.25 ± 0.03	1.20 ± 0.03

- Dosage : 1.0 to 8.0 php
 1. Optimum Dosage : SLF-507 2.0php + SPOL 5.0 php
 2. Optimum Dosage : SLF-522 1.0php + SPOL 5.0 php





Part.6 Color & Additive

13. SU Liquid Color

- Reactive colorant with Polyol based
- High concentrated pigment and color strength
- Low viscosity and good dispersion

1. Polyether PU foam Colorant

Product	Color	Viscosity (cps, 25°C)	Product	Color	Viscosity (cps, 25°C)
SUB-540LV	Black	6,000↓	SUR-570	Red	11,000↓
SUB-547LV	Jet Black	6,500↓	SUR-571	Dark Red	15,000↓
SUG-520	Green	13,000↓	SUR-575	Light Red	11,000↓
SUG-521	Dark Green	14,000↓	SUR-576	Pink Red	9,000↓
SUG-525	Light Green	16,000↓	SUBL-580	Blue	16,000↓
SUVI-530	Violet	10,000↓	SUBL-581	Dark Blue	24,000↓
SUVI-535	Light Violet	10,000↓	SUBL-582S	Dark Blue	24,000↓
SUOR-221	Orange	7,000↓	SUBL-585	Light Blue	16,000↓
SUOR-555	Light Orange	9,000↓	SUY-590	Yellow	10,000↓
			SUY-593	Dark Yellow(s)	12,000↓
			SUY-595	Light Yellow	10,000↓

■ Dosage : 0.5 to 8.0 php





2. Polyester PU foam Colorant

Product	Color	Viscosity (cps, 25°C)
SUB-137LV	Black	9,000↓
SUBL-18	Blue	10,000↓
SUR-17	Red	25,000↓
SUY-19	Yellow	10,000↓

※ Polyester polyol can be mixed for viscosity adjust

■ Dosage : 0.5 to 8.0 php



3. Polyester & Polyether Both Type PU Foam Colorant

Product	Color	Viscosity (cps, 25°C)
SUB-136LV	Black	9,000↓
Organic Colorant		White, Blue, Red, Brown

■ Dosage : 0.5 to 8.0 php



4. Shoe Sole Colorant

Product	Color	Viscosity (cps, 25°C)	Product	Color	Viscosity (cps, 25°C)
SUB-133S	Black	5,000↓	SUR-174S	Red	30,000↓
SUW-155S	White	3,000↓	SUBL-184S	Blue	20,000↓
SUY-194S	Yellow	30,000↓	SUBR-215S	Brown	10,000↓

■ Dosage : 0.5 to 8.0 php

14. Anti-Discoloring Agent

Application

- Bra-cup
- Women's garment
- Shoes PU foam



1. Shoes PU Foam

Unit: Gray Scale (AATTC / ISO105)

Product	UV (UV tester)	Hydrolysis (water)	Nox (Nox tester)	Brand Standard
SUV-5255	4.0	X	X	Nike
SUV-5260(N/K)	4.0	3.5	X	Adidas
SUV-5270	4.0	3.5	X	Nike

Test Condition

SHOES	Nike Spec.	QUV 340 Lamp, 45°C x 24hrs
	Adidas Spec.	QUV : Suntest XLS+, 550 watt, 70°C x 2hrs Hydrolysis : 70°C x 95%(Humidity) x 7days
	Mizuno Spec.	QUV : Suntest XLS+, 70°C x 2hrs Nox(Burn test) 24hrs per cycle

2. Bra-cup PU Foam

Unit: Gray Scale (AATCC / ISO105)

Product	Color Consistency (Grey Scale)							
	1		2	3	4	5	6	7
	Heat Resistance		In-Door (1 mth)	QUV	Phenolic	Burnt Gas (Nox)	Hydrolysis	Hydrolysis + 1press
1press	2press							
SUV-615	4.5	3.5	4.0	3.0	4.0	2.5~3.0	3.5	1.5
SUV-710	4.5	4.0	4.0	3.0	3.5	1.5~2.0	4.5	3.5
SUV-810	4.5	4.0	4.0	3.5	4.0	3.0~3.5	3.5	1.5

Test Condition

BRA-CUP	QUV Test	QUV 340 Lamp, 50°C x 8Hours
	Phenolic Test	Impregnated test paper, 60°C x 16Hours
	Burnt gas test(Nox)	AATCC 23, 24Hours
	Heat Resistance	1 press molding(200°C x 120sec) 2 press molding(200°C x 80sec)+(200°C x 180sec)
	Hydrolysis	70°C x 95%(Humidity) x 7days

- Dosage : 4.0 to 8.0 php



3. Super Whitening Agent

Product	Color	Viscosity (cps, 25°C)	Appearance
SUV-105	Violet	9,000↓	Paste
SUV-106	Blue	9,000↓	Paste

- Dosage : 0.5 to 2.0 php

15. Anti-Scorching Agent

Anti- scorching agent is designed to prevent degradation of PU foam.
During the slab foam process, the core parts reach the temperature over 160°C
This high temperature will cause PU foam's discoloration and scorching problem.

Application

- Low density foam with much water or FR agent
- Bright color foam like bra-cup
- Hot weather country with high humidity

Product	SUSC-700
Appearance	Clear Liquid
Viscosity (cps, 25°C)	200↓
General foam	Good
FR general foam	Good
FR memory foam	Good

- Dosage : 0.5 to 2.0 php



16. Anti-Static Agent

SUAN product is to discharge static electricity.

Static electricity is generated when different materials contact and rub each other and they are separated.

The effect : $10^9\Omega\sim 10^{11}\Omega$

Product	Viscosity (cps, 25°C)	Appearance
SUAN - 807	250↓	Clear Liquid

Application

- Electric & Electronic packing PU foam
- Filter Foam
- Sealing Foam

- Dosage : 2.0 to 3.0 php



17. Anti-Bacteria Agent

Product	Appearance	Type
SUAM-1200	Milky White	Organic-Zinc-Pyrrithione

Application

- Dish Cleaning form in kitchen
- Filter form in air conditioner, shoes foam, mattress and sofa

- Dosage : 1.0 to 2.0 php

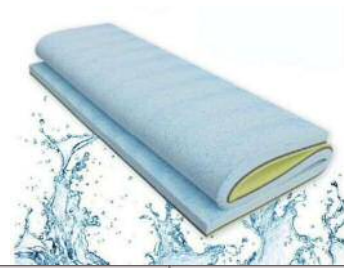


Part.7 System House

18. Visco Elastic System

Visco-Elastic Foam is also known as Memory foam and can be designated by customer needs with following details.

1. Density
2. Hardness
3. Recovery Time
4. Cell Openness
5. Temperature Sensitivity
6. Surface Softness (comfortableness)
7. Surface Stickiness
8. Tear and Tensile Strength



1. Batch & Slab Foam

Type	Grade	Density	OHV	Viscosity	ISO Using Ratio
Polyol System	SBS-L50	50kg	220 ± 5	1,200 ± 200	100 : 40
	SBS-M60	60kg	195 ± 5	1,600 ± 300	100 : 38
ISO System	SISO-91	-	-	50↓	-

Application

- Mattress, Topper, Sofa, Cushion

2. Mold Foam

Type	Grade	Density	OHV	Viscosity	ISO Using Ratio
Polyol System	SMS-50	50kg	295 ± 3	1,100 ± 200	100 : 53
	SMS-60	60kg	260 ± 3	1,500 ± 300	100 : 50
ISO System	SISO-100	-	-	50↓	-

Application

- Neck Rest Pillow, Pillow, Cushion



Precaution

- Please be aware that polyol system needs about 2-3minutes of mixing process before use.
- ISO system should be stored in warehouse under the temperature is over 20°C

19. Semi-Rigid Foam System

Grade	Physical Property				
	System	Appearance	Viscosity (cps, 25°C)	Water%	NCO%
SPS-3100	Polyol	Liquid	1,100 ± 300cps	5.0 ± 0.5	-
SPS-3176	Isocyanate	Liquid	250 ± 50cps	-	28 ± 0.5

Product Feature

- High tensile strength and elongation
- High compression strength
- Very stable molding property without brittle and wrinkle
- No scorching appearance

Application

- Automobile headliner
- Automobile sunvisor



A. Recommended Using Ratio			C. Foam Physical Property		
1	SPS-3100	100	1	Density	25.0kg.f/m ³
2	SIS-3176	176	2	Tensile Strength	1.90kg.f/m ² (186 kpa)
B. Reaction Time, sec.			3	Elongation	14.9%
1	CT	85.0	4	Compression Strength	1.6kg.f/m ² (159.6 kpa)
2	GT	235.0	5	Scorching Problem	Non
3	HT	270.0	6	Air Porosity	Good

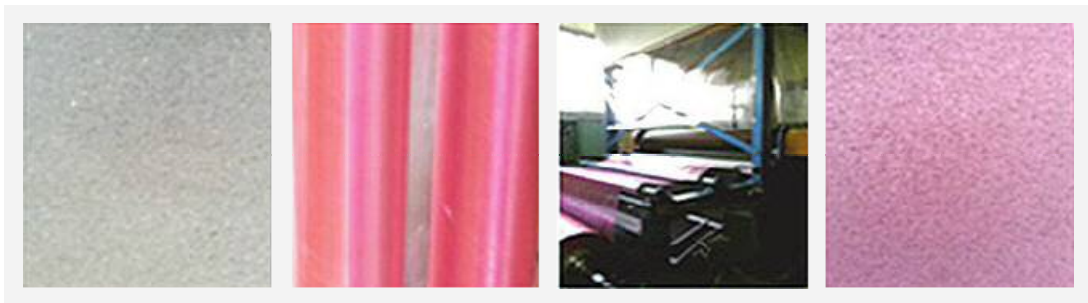
Part.8 Processing Film

20. Foam Backing Olefin Film

- Decrease production cost
- Easy workability when covering the automotive sheet onto car seat pad
- Good appearance and slippage property
- Excellent hot tacky function

Application

- Automotive set cover
- Substitute for net textile



1. PU Foam

2. SBF-20R Film

3. Lamination

4. Film + Foam

Physical Property	Result Specification
Appearance	Red color film
Thickness(μm)	20 \downarrow
Width(mm)	1,475 mm
Specific gravity(20°C)	0.95 \downarrow

Film Lamination Conditions

- Roll temperature : First roll 200°C, Second roll 210°C
- Roll speed : 10~15m/min
- Roll pressure : 7kg
- Roll material : 1. Bottom roll : rubber
2. Upper roll : epoxy coated steel roll

Flexible Polyester Foam

Part.1 Additives

21. Additives

Product Feature

- Polyester additives is very unique and suitable for only polyester PU foam
- The additives is not available for polyether PU foam

Product Grade

Function		Grade	Viscosity	Packing
Color	Black	SUB-137LV	9,000↓	20, 50kg
	Red	SUR-17	10,000↓	-
	Blue	SUBL-18	10,000↓	-
	Yellow	SUY-19	25,000↓	-
Anti-Discoloring Agent		SUV-106NF	9,000↓	-
		SUV-615NF	9,000↓	-
Anti-Scorching Agent		SUSC-700	300↓	20kg
Anti-Static Agent		SUAN-807	100↓	20kg
Catalyst		SUT-9	1,000↓	10, 25kg

Application

- Automotive filter foam, Flexible band, Puff



Silicone
Surfactant

Catalyst

Bonding
Agent

Processing
Additive

Flame
Retardant
& Additive

Color
& Additive

System House

Processing
Film

Additives

PA Polyol

Additives

Standard
Packing Unit

Rigid PU Foam

Part.1 PA Polyol

01. PA Polyol

Product Feature

Rigid Foam Chemicals are polyester polyol and additive chemicals for polyester rigid PU foam Including PUR and PIR.

1. High aromatic contents about more than 23% and mechanical property is very good like hardness, thermal insulation property, good fire retardant function and excellent adhesiveness
2. PA polyol can be added to flexible foam to improve bonding strength and mechanical property

Product Grade

Use	Type	Grade	F	OHV	Viscosity
Rigid foam Spray foam	PA polyol	AKPOL-1001	2	330 ± 10	2,100 ± 250
		AKPOL-1002		300 ± 15	3,200 ± 700
		AKPOL-2001		300 ± 15	300 ± 100
		AKPOL-3001		300 ± 15	1000 ± 200
		AKPOL-3002		310 ± 10	2,200 ± 300
		AKPOL-4001		260 ± 10	7,500 ± 1,000
		AKPOL-4007		160 ± 10	3,000 ± 500
PIR foam	PA polyol	AKPOL-1004	>2	160 ± 5	70,000 ± 12,000
		AKPOL-1005		250 ± 10	35,000 ± 8,000
		AKPOL-4005		275 ± 5	10,000 ± 1,000
		AKPOL-7001		300 ± 5	16,000 ± 3,000
		AKPOL-7003		180 ± 5	60,000 ± 15,000
CASE	PA+AA polyol	AKPOL-2002	2	200 ± 15	700 ± 200
		AKPOL-6001		168 ± 7	1,200 ± 300
	AA polyol	AKPOL-6005		66 ± 5	5,500 ± 1,000
		AKPOL-6007		80 ± 5	7,000 ± 1,000

■CASE : Coating, Adhesive, Sealant, Elastomer

Part.2 Additives

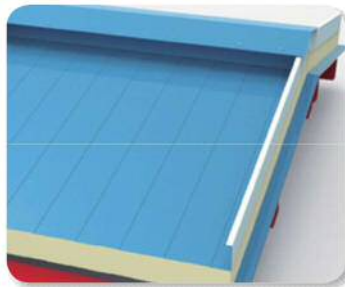
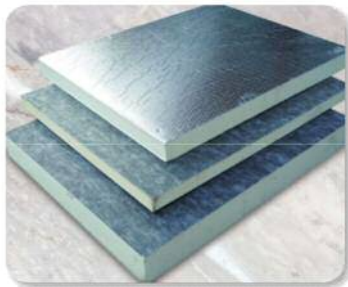
02. Additives

Product Grade

Use		Grade	Viscosity, cps	Packing
Color	Black	SUB-137LV	9,000↓	20, 50kg
		SUB-400	11,000↓	20, 50kg
Catalyst	Sn	SUT-12	100↓	10, 25kg
	K	SUK-15	5,500↓	25, 200kg
		SUT-45	20,000 ± 2,000	25, 200kg
	Amine	SUA-PM5	200↓	20, 200kg
		SUA-DM8	10↓	20, 200kg
Silicone Surfactant		SUSI-1462	2,000↓	20, 210kg
Anti-Scorching Agent		SUSC-700	300↓	20kg
Anti-Static Agent		SUAN-807	100↓	20kg

Application

- Metal panel, PU board, Others

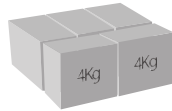


- Silicone Surfactant
- Catalyst
- Bonding Agent
- Processing Additive
- Flame Retardant & Additive
- Color & Additive
- System House
- Processing Film
- Additives
- PA Polyol
- Additives
- Standard Packing Unit

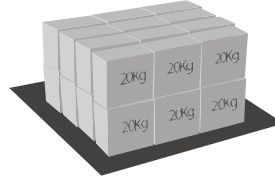
▣ *Standard Packing Unit*



4Kg STEEL CAN



1BOX : 5EA(20Kg)

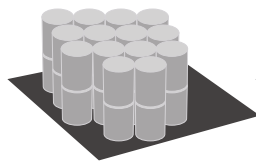


24BOX : 120EA(480Kg)

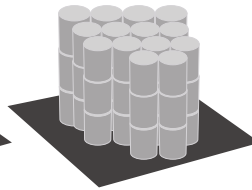
PRODUCTS
SBA



20Kg STEEL DRUM



28EA(560Kg)

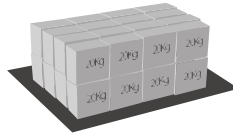


42EA(840Kg)

PRODUCTS
Colorant / SUV /SUSC-600
SUAM / SFR



20Kg PLASTIC BUCKET
(SQUARE)



32EA(640Kg)

PRODUCTS
SASP / SUFR / SLF / SHD / SSF
Catalyst / SUSC-500



50Kg STEEL DRUM



9EA(450Kg)



18EA(900Kg)

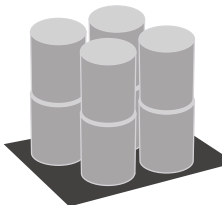
PRODUCTS
Colorant / SUV / SUSC / SFR
SLF / SASP / SSF / SHD



200Kg STEEL DRUM



4EA(800Kg)



8EA(1,600Kg)

PRODUCTS
SMA/SFP/SLF
SASP/SSF/SHD/SPOL



1,000Kg IBC TANK

PRODUCTS
All Products On Needs

ALWAYS BE WITH YOU

SD KOREA is doing our best without losing an intention
with customers' first priority.



PU FOAM

Special Additives & Chemicals



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